applied lab



Date of Issue: 8/15/2022 Report Number: 22-002636 Revision Number:1 Date Order Received: 08/08/2022

For the Account of:

Vescom America Inc. 2289 Ross Mill Road Henderson NC 272537

Client's Identification:

Monte

CERTIFICATE OF TESTING

TEST PERFORMED: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D4034-92

TEST RESULTS					
Specimen	Warp Yarn	Type of Failure	Specimen	Fill Yarn	Type of Failure
Slippage (lbf)			Slippage (lbf)		
1	78.7	FB	1	119.0	SB
2	95.8	FB	2	124.0	SB
3	89.6	FB	3	136.0	SB
4	87.5	FB	4	127.0	SB
5	86.2	SB	5	121.0	SB
Avg. Warp	87.5		Avg. Fill	125.5	

ABBREVIATIONS USED

SB Seam broke before 1/4" slippage - Results should reflect this

SS 1/4" slippage occurred - Note: Actual slippage of yarns is visible

FB Fabric broke before 1/4" slippage - Note: Actual breakage is visible

NOTES

Equipment Used: Seam Description: Tinius Olson H5KT Universal Testing Machine

Seam Type	Standard Lockstitch	
Stitches per Inch	7 ± 0.5 stitches per inch	
Needle Used	Size 22 NM: 140, 135x17 ball point needle	
Thread	Nymo EX Bonded Nylon thread; 5x is used for the bobbin and 8x is used for the needle	

ACCEPTANCE CRITERIA

A.C.T. Standard	Acceptance Criteria
Upholstery	25 lbs. Minimum

CERTIFICATION I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

Berta Stiver

Authorized Signature

Date Order Completed: 08/12/2022

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This laboratory test is not intended to reflect fabric performance under actual conditions. The certification procedure merely measures the performance of samples as received under the predetermined and specific test conditions prescribed by the standard specified. This certificate applies only to the standards or processing identified and to the random sample(s) tested. The test results are representative of the qualities of the piece or lot only to the standards or processing identified and to the random sample(s) tested. The test results are representative of the qualities of the piece or lot only to the extent the sample tested is representative of the piece or lot.